

Spare Parts  
Scanima Freezer

## Infeed system

| Description               | Part Number | Picture                                                                           | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time | Check   | Change (hours) |
|---------------------------|-------------|-----------------------------------------------------------------------------------|-----------------------|-------------------------|----------|---------|----------------|
| Wheel with out side guard | 32905       |  |                       | X                       | 2 days   | Monthly | 20000          |

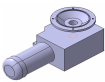
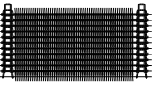
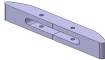
## Drive system/Drum

| Description            | Part Number | Picture                                                                            | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check           | Change (hours) |
|------------------------|-------------|------------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|-----------------|----------------|
| Ware strip, L=2494     | 33301       |   |                       | X                       | 1-2 weeks | Monthly         | 25000          |
| Plastic bearing on top | 33073       |  |                       | X                       | 2 days    | Every 6th month | 50000          |

## Take UP system

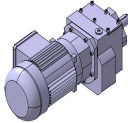
| Description              | Part Number | Picture                                                                             | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time | Check   | Change (hours) |
|--------------------------|-------------|-------------------------------------------------------------------------------------|-----------------------|-------------------------|----------|---------|----------------|
| Sideguard for belt       | 70652       |  |                       | X                       | 1-2 days | Monthly | 20000          |
| Wheel with side guard    | 22927       |  |                       | X                       | 1-2 days | Monthly | 20000          |
| Wheel without side guard | 16492       |  |                       | X                       | 1-2 days | Monthly | 20000          |

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| <b>Drive system/Spiral</b>                                    |                    |                                                                                     |                              |                                |                 |                 |                       |
|---------------------------------------------------------------|--------------------|-------------------------------------------------------------------------------------|------------------------------|--------------------------------|-----------------|-----------------|-----------------------|
| <b>Description</b>                                            | <b>Part Number</b> | <b>Picture</b>                                                                      | <b>Emergency parts (Qty)</b> | <b>Maintenance parts (Qty)</b> | <b>Del.time</b> | <b>Check</b>    | <b>Change (hours)</b> |
| Gearmotor FH KAZ128Z48-LA90S4<br>i=606 1,1kW<br>230/400V 50Hz | 73227              |    | X                            | X                              | 6-8 weeks       | Monthly         | 20000                 |
| Sprocket ring, E.1600.32.20.C-40C                             | 10905              |    |                              | X                              | 1-2 days        | Monthly         | 25000                 |
| Gasket-set                                                    | 15402              |    | X                            | X                              | 5-7 days        | Every 6th month | 20000                 |
| Drive sprocket                                                | 10906              |   |                              | X                              | 2 days          | Monthly         | 25000                 |
| Ware strips                                                   | 15157              |  |                              | X                              | 5-7 days        | Monthly         | 20000                 |
| Clasp pin for ware strip, A2 Ø4x16 DIN 1481                   | 15238              |  |                              | X                              | 2 days          | Every 6th month | 20000                 |
| Spiral rail with Ware strips                                  |                    |  | X                            |                                | 2-3 weeks       | Every 6th month |                       |
| Belt TBU 16,9-40-6/R1,6 1067mm                                | 73243              |  | X                            | X                              | 2-3 weeks       | Monthly         | 50000                 |
| Belt bar return lain                                          | 30719              |  |                              | X                              | 1-2 days        | Every 6th month | 25000                 |

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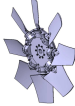
## Out feed system

| Description                                                   | Part Number | Picture                                                                             | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check   | Change (hours) |
|---------------------------------------------------------------|-------------|-------------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|---------|----------------|
| Wheel without side guard                                      | 70066       |    |                       | X                       | 1-2 days  | Monthly | 20000          |
| Sprocket 40mm pitch, 16T, komplet                             | 70373       |    |                       | X                       | 1-2 days  | Monthly | 10000          |
| Gearmotor FH DZ38-LA71S4 i=170,24 0,25kW 230/400V 50/60Hz B14 | 19005       |    | X                     | X                       | 1-2 weeks | Daily   | 20000          |
| Sprocket Z29                                                  | 73229       |    |                       | X                       | 1-2 days  | Monthly | 10000          |
| Sprocket Z20                                                  | 73231       |   |                       | X                       | 1-2 days  | Monthly | 10000          |
| Ball bearing                                                  | 11267       |  |                       | X                       | 1-2 days  | Monthly | 15000          |

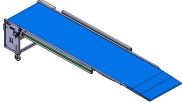
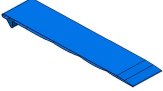
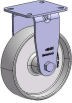
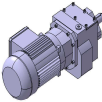
## Lubrication

| Description               | Part Number | Picture                                                                             | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check   | Change (hours) |
|---------------------------|-------------|-------------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|---------|----------------|
| Lubrication unit          | 19313       |  |                       |                         | 1-2 weeks | Monthly |                |
| Lubrication sprocket      | 13285       |  |                       | X                       | 1-2 days  | Monthly | 20000          |
| Scanima oil               | 18602       |                                                                                     | X                     | X                       | 1/2 days  | Daily   | 10000          |
| Scanima Food Grade 3,6 kg | 18600       |                                                                                     |                       | X                       | 1/2 days  | Daily   | 10000          |

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| <b>Air</b>                             |             |                                                                                   |                       |                         |           |       |                |
|----------------------------------------|-------------|-----------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|-------|----------------|
| Description                            | Part Number | Picture                                                                           | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check | Change (hours) |
| Blade 1125/8-8/40/PAG/6WL-48/14-112B   | 73222       |  | X                     |                         | 4 Weeks   | Daily |                |
| Motor MEZ 15kW Type 16BG 186-6 180L B5 | 18225       |  | X                     | X                       | 1-2 Weeks | Daily | 25000          |

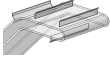
Spare Parts  
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| <b>Pattyloader</b>  |                |                                                                                    |                       |                         |           |         |                |
|------------------------------------------------------------------------------------------------------|----------------|------------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|---------|----------------|
| Description                                                                                          | Part Number    | Picture                                                                            | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check   | Change (hours) |
| Belt- UNI M-TTB BB960mm                                                                              | 73249          |   |                       |                         | 5-7 days  | Daily   |                |
| Sprocket for belt, M-TTB-Z24                                                                         | 73250          |   |                       |                         | 5-7 days  | Daily   |                |
| Wheel                                                                                                | 70407          |   |                       |                         | 1-2 days  | Monthly |                |
| Gearmotor FH DZ38-M71M4 i=82,52, 0,37 kW 230/400V 50Hz B5/4A 16,8 o/m,                               | 21912          |   |                       |                         | 1-2 weeks | Daily   | 20000          |
| Ballbearing, Ballbearing, open                                                                       | 13384<br>13385 |  |                       |                         | 1-2 days  | Monthly | 15000          |

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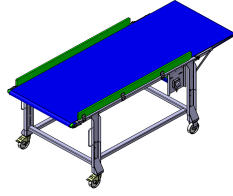
## Take down conveyor

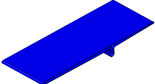
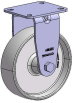
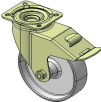
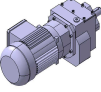


| Description                            | Part Number | Picture                                                                           | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check   | Change (hours) |
|----------------------------------------|-------------|-----------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|---------|----------------|
| Belt S50-100<br>BB=600mm, PE/Nat.      | 19259       |  |                       |                         | 5-7 days  | Daily   |                |
| Sprocket Z6                            | 19102       |  |                       |                         | 5-7 days  | Daily   |                |
| Bearing                                | 11267       |  |                       |                         | 1-2 days  | Monthly | 15000          |
| Gearmotor BJ-5.1M/4<br>51/100-18 o/min | 19215       |  |                       |                         | 1-2 weeks | Daily   | 20000          |

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## Infeed Conveyor

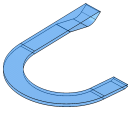
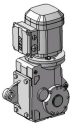
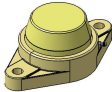


| Description                       | Part Number    | Picture                                                                             | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check   | Change (hours) |
|-----------------------------------|----------------|-------------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|---------|----------------|
| Belt UNI M-TTB BB960mm            | 73249          |    |                       |                         | 5-7 days  | Daily   |                |
| Wheel                             | 70407          |    |                       |                         | 1-2 days  | Monthly |                |
| Wheel                             | 70406          |    |                       |                         | 1-2 days  | Monthly |                |
| Sprocket for belt, M-TTB-Z24      | 73250          |   |                       |                         | 5-7 days  | Daily   |                |
| Gearmotor FH DZ38-LA71MP4 i=82,52 | 20484          |  |                       |                         | 1-2 weeks | Daily   | 20000          |
| Ballbearing, Ballbearing, open    | 13384<br>13385 |  |                       |                         | 1-2 days  | Monthly | 15000          |

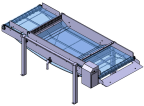
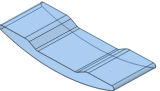
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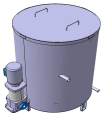
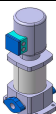
## Curve Conveyor



| Description                    | Part Number    | Picture                                                                             | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time  | Check   | Change (hours) |
|--------------------------------|----------------|-------------------------------------------------------------------------------------|-----------------------|-------------------------|-----------|---------|----------------|
| Belt S.101 POM/Nat, BB907mm    | 73246          |    |                       |                         | 5-7 days  | Daily   |                |
| Sprocket for belt, 12T S.101   | 71234          |    |                       |                         | 5-7 days  | Daily   |                |
| Gearmotor SEW KA47/T DRS71M4   | 73256          |   |                       |                         | 1-2 weeks | Daily   | 20000          |
| Ballbearing, Ballbearing, open | 70287<br>32271 |  |                       |                         | 1-2 days  | Monthly | 15000          |
| Wheel Ø100                     | 20414          |  |                       |                         | 1-2 days  | Monthly | 20000          |

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| <b>Glacer conveyor</b>  |             |                                                                                     |                       |                         |          |       |                |
|----------------------------------------------------------------------------------------------------------|-------------|-------------------------------------------------------------------------------------|-----------------------|-------------------------|----------|-------|----------------|
| Description                                                                                              | Part Number | Picture                                                                             | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time | Check | Change (hours) |
| Belt SS100R-BB907mm                                                                                      | 73247       |    |                       |                         |          |       |                |
| Sprocket S.100R-Z12                                                                                      | 24067       |    |                       |                         |          |       |                |
| Bearing                                                                                                  | 11267       |    |                       |                         |          |       |                |
| Gearmotor BJ-5.1M/4 60/100-15,1 o/min                                                                    | 19225       |  |                       |                         |          |       |                |

| <b>Ice water tank</b>  |             |                                                                                     |                       |                         |          |       |                |
|-----------------------------------------------------------------------------------------------------------|-------------|-------------------------------------------------------------------------------------|-----------------------|-------------------------|----------|-------|----------------|
| Description                                                                                               | Part Number | Picture                                                                             | Emergency parts (Qty) | Maintenance parts (Qty) | Del.time | Check | Change (hours) |
| Pump-Grundfos CR1-2 0,37kW                                                                                | 70712       |  |                       |                         |          | Daily |                |
| Level valve Geberit                                                                                       | 16087       |                                                                                     |                       |                         |          | Daily |                |
| Sensor PT100 Baumer                                                                                       | 23022       |                                                                                     |                       |                         |          | Daily |                |