



Data Sheet Air Cooler

Coke cooling water cooler

RDC11 AH310

Project	MIDI
Project-No.	1800621000043
Customer	IDOSB
Document-No.	AS.5001.432.320.0001-0
Location	Tuzla, Turkey
P&ID-No.	5001.956.320.0000-0

Approval

Modis GmbH		
Prepared (Date/Dep./Sign.)	Checked (Date/Dep./Sign.)	Approved (Date/Dep./Sign.)
26.02.19/CoC Plant Engineering/EG		
Customer		
Checked (Date/Dep./Sign.)	Approved (Date/Dep./Sign.)	

History of change

[illegible]

Tag-No.	RDC11 AH310	Data Sheet Air Cooler		Customer	IDOSB
				Project	MIDI
Revision	0	Description	Coke cooling water cooler	Project-No.	1800621000043
		Doc.-No.	AS.5001.432.320.0001-0	Location	Tuzla, Turkey
				P&ID-Number	5001.956.320.0000-0

General										
1									Rev.	
2									0A	
3	Number of Equipment	1							0A	
4	Operation mode	☐ in series	☐ parallel							
5	Location	☐ indoor	☒ outdoor							
6	Manufacturer	Güntner	Type	GFVC WD 050.1/23-53						
7	Design according API 661/ISO 13706									
Design Code										
9	☒ 2014/68/EU	☐ ASME VIII							Rev.	
10								0A		
11	Fluid group	☐ 1	☒ 2	Division ☐ 1 ☐ 2						
12										
13	Category	☐ I	☐ II	☐ III	☐ IV	Lethal service ☐ yes ☐ no				
14										
15	Modul	☐ G	☐ H	☐ H1	Special service ☐ no ☐ sour gas					
16										
17	☒ AD 2000	☐ other								
18										
Operating conditions										
20	Tube side Heating coil									
21	Medium	in	Water	out					Rev.	
22	Service description								0A	
23	Corrosion / Erosion by									
24	H2 [% vol] / H2S [ppm] / Chloride									
25	Total acid number	TAN								
26	Partial pressure H2 / H2S	bar a								
27	Mass flow									
28	Total	kg/h	6463,0						0A	
29	Liquid	kg/h	in	6463,0	out		in		out	0A
30	Vapor	kg/h	in		out		in		out	
31	Water / Steam	kg/h	in		out		in		out	
32	Operating temperature									
33	T, normal	°C	in	50	out	30	in		out	0A
34	T, maximum	°C	in	55	out	35	in		out	0A
35	T, minimum	°C	in	35	out	25	in		out	0A
36	Operating pressure									
37	p, normal	bar g	in	3	out	~2,8	in		out	0A
38	p, maximum	bar g	in		out		in		out	
39	p, minimum	bar g	in		out		in		out	
40	Others									
41	Velocity	m/s								
42	Pressure drop (max. allow.)	bar	0,8						0A	
43	Liquid									
44	Density at 15°C, 1 bar	kg/m³	in	999,2	out		in		out	0A
45	Density, normal	kg/m³	in	991,89	out		in		out	0A
46	Viscosity, normal	mPa*s	in	0,66	out		in		out	0A
47	Specific heat	kJ/(kg*K)	in	4,182	out		in		out	0A
48	Thermal conductivity	W/(m*K)	in	0,63	out		in		out	0A
49	Enthalpy	kJ/kg	in		out		in		out	
50	Solidification point	°C	0						0A	
51	Boiling point at p, normal	°C	143,6						0A	
52	Vapor									
53	Molecular weight	kg/kmol	in		out		in		out	
54	Density, normal	kg/m³	in		out		in		out	
55	Viscosity, normal	mPa*s	in		out		in		out	
56	Specific heat	kJ/(kg*K)	in		out		in		out	

Tag-No.	RDC11 AH310	Data Sheet Air Cooler		Customer	IDOSB
		Description	Coke cooling water cooler	Project	MIDI
Revision	0	Doc.-No.	AS.5001.432.320.0001-0	Project-No.	1800621000043
				Location	Tuzla, Turkey
				P&ID-Number	5001.956.320.0000-0
Operating conditions (continued)					
1					
2					
3	Thermal conductivity	W/(m*K)	in	out	Rev.
4	Enthalpy	kJ/kg	in	out	
5	Dew point at p, normal	°C			
6					
7	Others				
8	Latent heat	kJ/kg	in	out	
9	Fouling coefficient	m²K/W	in	0,0003	0A
10					
11					
12	Air inlet temp. (design dry bulb)	°C	29,0 1)		
13	Air flow rate/item	m³/s			
14	Mass velocity (net free area)	kg/s*m²			
15	Air outlet temperature	°C			
16	Air flowrate/fan	m³/s			
17	Face velocity	m/s			
18	Min. design ambient temperature	°C	-16,0		
19	Altitude	m			
20	Static pressure	kPa			
21					
22	Heat transferred	kW	150,0	Heat transfer surface finned tube	m²
23	Heat transfer coefficient finned	W/(m²*K)		Heat transfer surface bare tube	m²
24	Heat transfer coef. bare tube service	W/(m²*K)			
25					
Construction Data					
26					
27					
28	Tube bundle				
29	Size (W*L)	m			
30	No./bay				
31	No. of tube rows				
32	Bundles in parallel				
33	Structure mounting	Grade	Bundles in series		
34	Pipe-rack beams (distance C-C)		☐ Pipe rack		
35	Ladders, walkways, platforms	yes	☐ no		
36	Structure surf. prep./coating				
37	Header surf. prep./coating				
38					
39	Louvre				
40	Action control	Auto	Manual		
41	Action type	Opposed	Parallel		
42					
43	Heating coil	Rev.			
44	No. of tubes		Fin type		
45	Outer diameter OD	mm	Thickness		
46					
47	Header	Rev.			
48	Type		Slope		
49	Corrosion allowance	mm	1	0A	
50	No. of passes		Chemical Cleaning		
51					
52	Tube	Rev.			
53	Outer diameter OD	mm	Length		
54	Minimum wall thickness	mm	Pitch		
55	No./bundle		Layout		
56	Remarks see next page				

Tag-No.	RDC11 AH310	Data Sheet Air Cooler		Customer	IDOSB
				Project	MIDI
Revision	0	Description	Coke cooling water cooler	Project-No.	1800621000043
				Location	Tuzla, Turkey
Doc.-No.	AS.5001.432.320.0001-0	P&ID-Number	5001.956.320.0000-0		

Construction Data (continued)										
1										
2										
3	☐ Fin	Rev.				Rev.				
4	Type					Outer diameter OD	mm			
5	Stock thickness	mm					No./m			
6	Selection temperature	°C								
7										
Design Conditions										
9	Hot side				Heating coil				Rev.	
10	Max. allowable pressure	bar g	min	-0,5	max	10	min		max	0A
11	Max. allowable temperature	°C	min	0	max	80	min		max	0A
12	Test pressure	bar g	acc. Code						0A	
13	Corrosion allowance	mm	1						0A	
14	Weld efficiency factor									0A
15	Wind loads	zone 4	acc. to AD2000 Merkblatt S3, DIN EN 1993-3-2 resp. DIN 1055-2							0A
16	Earthquake zone	zone 3	acc. to DIN 4149 for site							0A
17	Other loads									
18										
Mechanical Equipment										
21	Fan	Rev.				Rev.				
22	Manufacturer & Model					Diameter	m			
23	No./bay					No. of blades				
24	Speed	r/min					Angle			
25	Pitch adjustment	Manual				Auto				
26	kW/fan @design temperature					Max. allow. tip speed	m/s			
27	kW/fan @min. ambient temp.					Calculated tip speed	m/s			
28										
29	Driver									
30	Type	electric		0A		Enclosure				
31	Manufacturer & Model					Current	V	400	0A	
32	No./bay					Phase	3		0A	
33	Driver	kW					Cycle			
34	Speed	r/min					Fan noise level	db(A)	<70	
35	Service Factor					allowed/calculated	@m			
36										
37	Speed reducer									
38	Type					Service factor				
39	Manufacturer & Model					Speed ratio	/1			
40	No./bay					Enclosure				
41	Support	Structure				Pedestal				
42	Vibration switch	yes				no				
43										
Controls air-side										
45										
46	Air circulation	☐ None		☐ Internal		☐ External		Rev.		
47	Over:	☐ Side		☐ End						
48	Degree control of outlet process temp. (max cooling)			°C		+		-		
49	Action on control signal failure									
50	Fan pitch:	☐ Minimum		☐ Maximum		☐ Lockup				
51	Louvres:	☐ Open		☐ Close		☐ Lockup				
52	Actuator air supply									
53	Fan:	☐ None		☒ X		☐ Positioner		☐ Bias relay		
54										
55	Remarks									
56	1) max air temp is 45,5 °C at peaks, performance reduction accepted for peaks								0A	

Tag-No.	RDC11 AH310	Data Sheet Air Cooler		Customer	IDOSB
				Project	MIDI
Revision	0	Description	Coke cooling water cooler	Project-No.	1800621000043
				Location	Tuzla, Turkey
		Doc.-No.	AS.5001.432.320.0001-0	P&ID-Number	5001.956.320.0000-0

1	Controls air-side (continued)									
2										
3	Louvres:	☐	Inlet	☐	Outlet	☐	Bypass	Rev.		
4	Positioner	☐	Yes	☐	No					
5	Signal air pressure				kPa	min		max		
6	Signal air pressure				kPa	min		max		
7										
8	Geometric data									
9										
10	Dimensions (without insulation)	mm	Length		Width		Height		Rev.	
11	Weight	kg		empty	kg		operating			
12		kg		water filled	kg		emergency			
13										
14	Material									
15		Rev.						Rev.		
16	Tube bundle	CS	0A	Nozzles	hot side	heating coil				
17	Fins			Pipes	CS		0A			
18	Heating coil tube			Flanges	CS		0A			
19	Heating coil fins			Bolts / Nuts						
20	Header	CS	0A	Entrance lining						
21	Header plug			Blind flanges						
22	Fan blades			Gaskets						
23	Fan Hub			Supports						
24	Louvre			Insulation						
25										
26										
27	Additional water cooling									
28										
29	Mass flow	kg/h	in		out		Rev.			
30	Operating temperature									
31	T, normal	°C	in		out					
32	T, maximum	°C	in		out					
33	T, minimum	°C	in		out					
34	Operating pressure									
35	p, normal	bar g	in		out					
36	p, maximum	bar g	in		out					
37	p, minimum	bar g	in		out					
38										
39										
40										
41										
42										
43										
44										
45										
46										
47										
48										
49										
50										
51										
52										
53										
54										
55										
56										

Tag-No.	RDC11 AH310	Data Sheet Air Cooler		Customer	IDOSB		
		Description	Coke cooling water cooler	Project	MIDI		
Revision	0	Doc.-No.	AS.5001.432.320.0001-0	Project-No.	1800621000043		
				Location	Tuzla, Turkey		
				P&ID-Number	5001.956.320.0000-0		
Surface preparation / Corrosion protection							
1							
2							
3	Carbon steel	☒	1st layer	adhesive agent	Thickness	acc. Suppli µm	0A
4		☒	2nd layer	adhesive agent	Thickness	acc. Suppli µm	0A
5			3rd layer	adhesive agent	Thickness	µm	
6	SS parts pickling / passivating						
7	Derusting / Blasting / Priming						
8	Hot dip galvanizing acc. DIN EN ISO 10684					Bolts / Nuts	
9	Enameling acc. to DIN EN ISO 28721-1						
10	Cladding DIN EN 1011-5, DIN EN ISO 9692-4 for						
11	Grinding / polishing		µm		inside, roughness Rmax		
12			µm		outside, roughness Rmax		
13	Organic coatings and lining		DIN EN 14879-1		DIN EN 14879-2		DIN EN 14879-4
14	2- Components layer (2 x t = 0,08 mm)						
Manufacturing Code							
16							
17							
18	Reinforcement plates are to be fully welded.						
19	Vent holes must be closed with permanently elastic material						
Testing							
21							
22						Rev.	
23	Pressure test	☒	according to PED			0A	
24	PED acceptance	☒	by certified body, chosen by vendor			0A	
25	Certificate of conformity	☒	by certified body, chosen by vendor			0A	
26	Inspection of manufacturer		according manufacturing schedule				
27	Gas tight test		Pressurized air	Pressure bar g	Leakage mbar*/l/s		
28			DIN EN 1593				
29			Helium DIN EN 13185	Pressure bar g	Leakage mbar*/l/s		
30			TA-Luft conformity acc. DIN 28090, DIN V ENV-1591				
31							
32							
Additional Testing							
33						Rev.	
34							
35	X-Ray test	DIN EN ISO 17636	for parts				
36	Ultrasonic test	DIN EN ISO 17640	for parts				
37	Colour intrusion test	DIN EN ISO 3452	for parts				
38	Surface Rmax testing	DIN EN ISO 4287	for parts				
39	Strength test	DIN EN ISO 9015-1	for parts				
40	Enamel test	DIN EN ISO 28721-1	for parts				
41	Testing organic coating	EN 14879-2/ -4	for parts				
42							
Material documentation							
43						Rev.	
44							
45	Parts with medium contact		general		Certificate 3.1 Certificate acc. to DIN EN 10204	0A	
46	Parts without medium contact		general		Certificate 2.2 Certificate acc. to DIN EN 10204	0A	
47	Molds (bend, Tee, Reducer; Caps) according to DIN EN 10253-2 and 10253-4 with 3.1 certificate						
48	Molds		with tempering certificate				
49							
50	Remarks					Rev.	
51							
52							
53							
54							
55							
56							

Tag-No.	RDC11 AH310	Data Sheet Air Cooler				Customer	IDOSB							
		Description Coke cooling water cooler		Project	MIDI									
				Project-No.	1800621000043									
				Location	Tuzla, Turkey									
Revision	0	Doc.-No.	AS.5001.432.320.0001-0		P&ID-Number	5001.956.320.0000-0								
1	Nozzle table													
2	Designati on No.	DN/NPS	PN / Rating	Length [mm]	Flange type acc. to DIN EN 1092-1 / ANSI	Nozzle acc. to DIN/ANSI	Gasketing acc. to DIN EN 1092-1	Service	Rev					
3														
4														
5	N1	40	10		B1	DIN		Header Inlet	OA					
6	N2	40	10		B1	DIN		Header Outlet	OA					
7	N3	25	10		B1	DIN		Header Vent	OA					
8	N4	25	10		B1	DIN		Header Drain	OA					
9	N5	25	10		B1	DIN		Header TI	OA					
10	N6	25	10		B1	DIN		Header PI	OA					
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26														
27														
28														
29	Nozzles shall be calculated with loads from the following table, the real nozzle loads will be given later. The nozzle loads shall be													
30	shown on manufactures drawing with sketch and table													
31	Nozzle loads for Equipment nozzles acc. to AD2000				Nozzle loads for Equipment nozzles acc. to ASME									
32	DN	N			Nm			DN Inch	N			Nm		
33		P	VL	VC	ML	MC	MT		P	VL	VC	ML	MC	MT
34			V1	V2	M1	M2				V1	V2	M1	M2	
35	50	2300	3100	2300	500	400	800	2	517	697	517	369	295	590
36	80	3500	4100	3000	1400	900	1800	3	787	922	674	1032	664	1328
37	100	4300	4800	3500	2100	1400	2600	4	967	1079	787	1549	1033	1918
38	150	6700	6800	4800	4000	2600	4800	6	1506	1529	1079	2950	1918	3540
39	200	9500	9300	6300	6400	4200	7200	8	2136	2091	1416	4720	3098	5384
40	250	12600	12200	8000	9100	6100	10200	10	2833	2743	1798	6712	4499	7523
41	300	16200	15500	9800	12200	8300	13400	12	3642	3485	2203	8998	6122	9883
42	350	20100	19300	11900	15700	10900	16900	14	4519	4339	2675	11580	8039	12465
43	400	24300	23400	14000	19600	13800	20900	16	5463	5261	3147	14456	10178	15415
44	450	29000	28000	16400	23900	17000	25200	18	6519	6295	3687	17628	12539	1857
45	500	34000	33000	18900	28500	20500	29800	20	7644	7419	4249	21020	15120	21979
46	600	45200	44300	24500	39000	28600	40100	24	10161	9959	5508	28765	21094	29576
47	700	47900	57200	30700	51000	38000	51800	28	13016	12859	6902	37616	28027	38206
48	800	72100	71800	37600	64600	48700	65000	32	16209	16141	8453	47646	35919	47941
49	900	87700	88100	45200	79700	60600	79600	36	19716	19806	10161	58784	44696	58710
50	1000	1E+05	106100	53500	93600	73900	95500	40	23582	23852	12027	71027	54506	70437
51														
52	Remarks									Rev				
53														
54														
55														
56														

Tag-No.	RDC11 AH310	Data Sheet Air Cooler		Customer	IDOSB					
				Project	MIDI					
Revision	0	Description	Coke cooling water cooler	Project-No.	1800621000043					
				Location	Tuzla, Turkey					
Doc.-No.	AS.5001.432.320.0001-0	P&ID-Number	5001.956.320.0000-0							
1	Documentation									
2	Documents				included					
3	Drawings		-times, 4 weeks after order, true to scale and as PDF-File		Rev.					
4	Strength calculations		-times, 4 weeks after order		includes proof of stability					
5	Welding documentation		-times, 4 weeks after order		fabrication timetable					
6	All documents with TAG-No., type of equipment and project number									
7	On main drawing (title block) must be shown: TAG-No., nominal size, nominal pressure and material. In title block of									
8	associated drawings must be shown the TAG-No.									
9	Every examination in our offices requires				weeks					
10	The whole documentation is to be made in				German ☒ English					
11	Manufacturer documentation		together with equip.	Index	☒ Operating manual					
12	☒	Hazard analysis	☒	Material certificates	☒					
13				Press. Ves-sel approval	☒ CE-Conformity					
14		Drawing list	☒	Draw. as						
15				.dwg-File						
16	The documentation shall be delivered as CD-ROM.									
17										
18	Transportation rules									
19	Transportation rules	acc. Incoterms 2010		(included in scope of supply)						
20	Transport protection	Opening closed and weld on parts secured against transportation damage								
21	Packing	Every single packed part is to be assigned with Equip.-No.								
22	Designation	Equip.-No. with 10 cm large letters								
23										
24										
25										
26										
27										
28										
29										
30										
31										
32										
33										
34										
35										
36										
37										
38										
39										
40										
41										
42										
43										
44										
45										
46										
47										
48										
49										
50										
51										
52						Remarks				Rev.
53										
54										
55										
56										

Tag-No.		RDC11 AH310		Data Sheet Air Cooler		Customer		IDOSB	
						Project		MIDI	
		Description		Coke cooling water cooler		Project-No.		1800621000043	
						Location		Tuzla, Turkey	
Revision		0		Doc.-No.		P&ID-Number		5001.956.320.0000-0	
1		Sketch							Rev.
2									0A
3									
4									
5									
6									
7									
8									
9									
10									
11									
12									
13									
14									
15									
16									
17									
18									
19									
20									
21									
22									
23									
24									
25									
26									
27									
28		File: EMF\VerticalCompact-BCD_2x3_UNI.emf							
29		L = 3684 mm		W = 800 mm		H = 2161 mm			
30		L1 = 1200 mm		L2 = 2350 mm		W1 = 730 mm			
31		D = 13 mm							
32									
33									
34									
35									
36									
37									
38									
39									
40									
41									
42									
43									
44									
45									
46									
47									
48									
49		Remarks							Rev.
50									
51									
52									
53		This document is the property of Modis GmbH. Information hereon is confidential and							
54		may not be reproduced, divulged or sent to a third party without proper authorization.							
55		Further information could be added on							
56		separate sheets with related row number.							
		Copy for Customer				Revision and Transfer			
		Reset or create similar dataset							