

2.1 Machine Specification.

Client.	Procter and Gamble
Manufacturer.	GEI EUROPACK, Common Lane North, Beccles, Suffolk, NR32 3AH.
Year of construction.	2003
Machine Type.	90° Infeed Transfer unit & 25" wrapper/tunnel.
Designed usage.	Shrinkwrap collations of cartons
Machine serial number.	03-10809
Machine dimensions.	Refer to Floor Plan drawing.
Machinery guarding EN294.	To B.S. 5304, EN292,
Machine finish	Pearl White RAL 1013
Maximum throughput.	Maximum 72 cartons/minute
Product infeed height.	820mm
Product discharge height.	815mm
P L C. Controller.	Allen Bradley 504/505
Total Machine weight	2300 Kgms.

2.3 Wrapping Material Specification.

Film -	Low Density Polythene.
Thickness-	30 to 75 micron
Maximum film width -	625 mm.
Maximum reel diameter -	300 mm.*
Maximum reel weight -	22 Kg's.*

*Film reel diameter and weight are governed by whichever limit is reached first.