

Surveyor's Signature 御立会者

CERTIFIED REPORT OF INSPECTION
試験成績書

MMC SUPERALLOY CORPORATION
MMC スーパーアロイ株式会社

1200 KAMUJISUJI, OKAZAKI-SHI,
KUMAMOTO, 860-0810, JAPAN
TEL: 81-96-726-3313 FAX: 81-96-726-3432
E-MAIL: MMC@MMC-AL.COM
We hereby certify that the material described herein has been manufactured
and tested in accordance with quality requirements and purchase specifications.
この製品は買主指定の品質要求事項、注文書に添付されている書面を証明します。

Customer 御納入先 MESSRS

P/O 6220 847LBS
0.76/0.83"X36"X96"
EN10204-3.1 VIM-ESR

Date 日付
Nov. 28. 2012

SA Work No.
(製造番号)
60U01021

Report No.
(試験番号)
1211800501

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Article 品名 Dimensions 寸法 (Drawing, 図番)

PLATE/SHEET

19.31/21.08 × 914.4 × 2438

Spec 仕様

Specification 規格/Material 材質

SP-07-066-F AMS 5706 L UNS N07001

MA WASP

Condition 状態

SOLUTION TREATED

HT. NO: J2X048

H/T : 1895° F X 30 MIN W.Q.
T.P. : ST + AG : 1550° F X 4HR A.C. + 1400° F X 16HR A.C.

化学成分 (元素) Chemical Composition wt% (*:ppm) L: LADLE C: CHECK

No.	Charge No.	PCS	Element	C	SI	Mn	P	S	NI	Cr	Mo	Co	Zr	Al	Fe	Ti	Cu	B	Pb	B:*	Se
1	2-248	1	C	002	015	010	0015	0015	1800	350	1200	002	002	120	275	010	0003	00005	03	00003	
			MAX	010	010	010	0015	0015	2100	500	1500	008	008	150	325	010	0010	00005	03	00003	
			G	003	005	<001	<0001	<0001	1963	424	1350	007	142	044	289	<001	0007	<00001	<03	<00001	

VISUAL INSPECTION
DIMENSIONAL INSPECTION

ACCEPTABLE
ACCEPTABLE

Chemistry only also conforming to AMS5544/AMS5706/5707/5708/5709
No weld repairs & Mercury free
AMS 5706, Heat Treatment Condition and Mechanical Properties Only

HARDNESS HBW 10/3000	GRAIN SIZE No.
MIN 331	3.0
MAX 255	5.4

These products are manufactured and inspected
under ISO 9001 quality system.
本製品はISO 9001 (登録) に基づく品質システムのもとで
製造、検査しております。

Inspection Group Leader 検査員



