



Form No. L3705UK-09/05

# ***BIG BLASTER® XHV Air Cannon with MARTIN® TORNADO Exhaust valve***

## **TECHNICAL DATA**

### **4-Inch valve**

**BIG BLASTER® XHV Air Cannon with  
MARTIN® TORNADO Exhaust Valve**

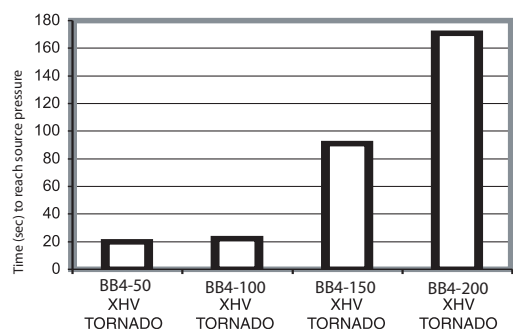


The **BIG BLASTER® XHV Air Cannon with MARTIN® TORNADO Exhaust Valve** produces better material flow with greater power, faster cycling and improved safety.

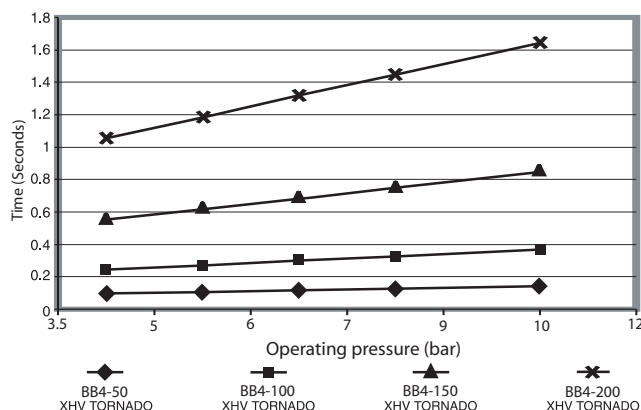
The **BIG BLASTER® XHV Air Cannon** fires when the new patent-pending **MARTIN® TORNADO Exhaust Valve** opens in response to a positive surge of air sent by a tripped solenoid valve. This positive-acting valve amplifies the discharge force, producing 20% more power than a conventional air cannon of the same size.

## **Performance Data**

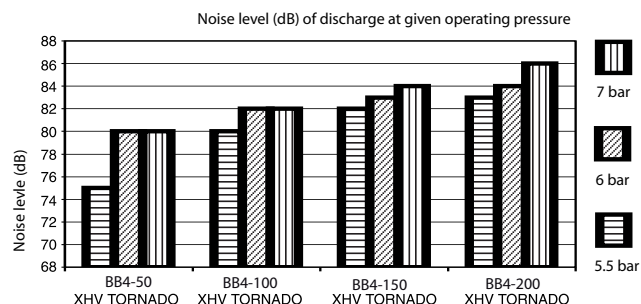
### **Fill Time**



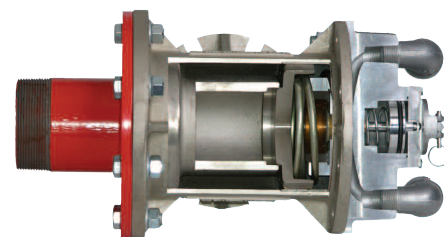
### **Discharge Time**



### **Noise Level**



Units cut away



## **Benefits**

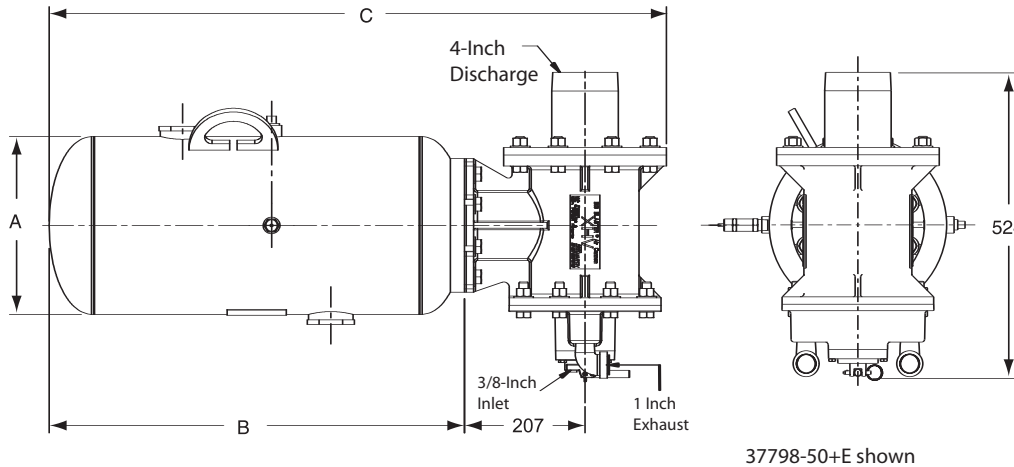
- **Effective Boost to Solids Flow**  
High-velocity discharge of compressed air improves material movement.
- **Suitable for High-Temperature Applications**  
**BIG BLASTER® XHV Air Cannons with MARTIN® Tornado Exhaust Valve** are suitable for high-temperature applications such as cement kiln, pre-heater towers and coolers. Ambient-temperature model also available.
- **A Safer Air Cannon**  
**BIG BLASTER® XHV Air Cannon with Tornado Exhaust Valve** will not fire when source pressure is removed.
- **Easier Installation and Maintenance**  
Positive action allows solenoids to be mounted 100 feet (348 m) or more from the air cannon. Lubrication is not required.
- **200,000 Firings Guaranteed**  
2,000,000 firings guaranteed for ambient-temperature models.  
Free lifetime replacements for all moving parts on XHV Valve for high-temperature applications.

**Dimensions in mm**

| Modell      | P/N         |              | Dimensions |      |      | Ship Weight |
|-------------|-------------|--------------|------------|------|------|-------------|
|             | High Temp   | Ambient Temp | A          | B    | C    | kg          |
| BB4-50 XHV  | 37798-50+E  | 37799-50+E   | 490        | 488  | 829  | 59          |
| BB4-100 XHV | 37798-100+E | 37799-100+E  | 490        | 905  | 1249 | 82          |
| BB4-150 XHV | 37798-150+E | 37799-150+E  | 590        | 890  | 1230 | 90          |
| BB4-200 XHV | 37798-200+E | 37799-200+E  | 690        | 1200 | 1540 | 141         |

**Notes**

Tanks for **BIG BLASTER®** Air Cannons supplied by Martin Engineering are manufactured to pressure vessel guideline 87/404 EWG.

**Air volume in L**

| Air pressure in bar | 50 L | 100 L | 150 L | 200 L |
|---------------------|------|-------|-------|-------|
| 1                   | 50   | 100   | 150   | 200   |
| 4                   | 238  | 476   | 718   | 1077  |
| 6                   | 317  | 634   | 951   | 1426  |
| 8                   | 429  | 858   | 1287  | 1930  |

For further information, contact Martin Engineering or visit our Web site at [www.martin-eng.co.uk](http://www.martin-eng.co.uk).

Guaranteed engineering and installation of **BIG BLASTER®** XHV Air Cannons Systems with **MARTIN®** Tornado Exhaust Valve is available from Martin Services. Maintenance is also available from Martin Services Technicians.

Certified drawings of air cannon system installations are available from the Engineering Department at Martin Engineering.

Martin Engineering recommends the walls of all storage vessels be cleaned prior to the installation of any **BIG BLASTER®** Air Cannon System.

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MARTIN® TORNADO Exhaust Valve  
U.S. and International Patents Pending  
The XHV Aerator Valve is  
protected by U.S. Patent No. 5,853,160.